



Wholesale Hardwood
Interiors, Inc.



ULTRA-LIGHT

PREMIUM PRIME GESSO-COATED FIBERBOARD MOULDINGS

- 33% lighter in weight as compared to MDF mouldings, allowing for easier handling
- State-of-the-art Gesso coating process, resulting in a higher quality finished product
- Mouldings are dimensionally stable, which resist cupping, twisting or chipping as found with many other "light" fiberboard mouldings
- Diverse selection of 30 full thickness "architectural" profiles ready for immediate shipment
- Nails without "volcanos" or raised dimples

**Our reputation for quality service and products
stands strong with our line of Ultra-Light Fiberboard Moulding.**

Save time and reduce your costs with the added convenience of Ultra-Light!

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THE EXTRUSION PROCESS

Extrusion technology, “Gesso”, offers a significant quality increase from traditional paint-based priming systems. This process provides a better surface for applying finish coats, resulting in a higher quality finished product. Solvent and water-based paint systems are compatible with extrusion priming and offer excellent adhesion properties. Machining and sanding are performed easily on the extruded primer. This extrusion process transfers to the primed millwork market the characteristics of the high quality pre-finish demanded in the picture frame industry.

▶ ULTRA-LIGHT

- 100% Radiata Pine fiber.
- Engineered for machining.
- Miters, cuts, and copes clean.

▶ HIGH SOLID CONTENT, GESSO-COAT PRIMER

- Primer has the consistency of putty or wood filler when applied.
- Premium Prime surface requires less prep-work and sanding.

▶ WAREHOUSE STORAGE

- Bundles can stand upright in properly angled and reinforced racks.
- Flat storage units should be evenly supported.

▶ JOB SITE STORAGE

- As with all interior trim products, Ultra-Light mouldings should be stored flat, on evenly spaced sticks.
- Surroundings should be clean and dry, maintaining a 40% to 50% relative humidity level.

▶ INSTALLATION RECOMMENDATIONS

- Carbide finish blades and tooling.
- 16-18 gauge finish nails.
- Compressor setting between 60-80 PSI.

▶ SAFETY RECOMMENDATIONS

- Wear a dust mask to minimize wood dust particle effects.

▶ FINISHING RECOMMENDATIONS

- Putty - Solvent based (spot prime area if using latex paints.)
- Caulk - Slow dry acrylic latex. Caulk along edges of millwork where required.
- Paint - Any high quality oil-based or acrylic latex paint may be used.



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